







Services

Technical Information

Soliwave M FQR50 / FDR50

Microwave barrier





Area of application

The microwave barrier uses a contact free procedure for detection. It can be installed in containers, conduits, shafts or on free fall shafts. It is possible to take a measurement through non-metallic container materials from the outside.

Suitable as level limit switch for controlling and counting all types of bulk solids.

Typical bulk solids are:

- wood chips, wood dust or flour
- plaster, cement, ash
- paper or cardboard shred
- gravel, sand
- dried powders in general
- bags, boxes

Advantages at a glance

- Option of flush front, contact free assembly
- Mechanically robust
- no wear and tear
- long serviceable life
- maintenance free
- Indication of the signal strength on the receiver
- Adjustable sensitivity
- Easy assembly using R 1¹/₂ or 1¹/₂ NPT thread
- Conforms to ATEX II 1/2 D, ATEX II 1/2 G and IECEx Zone 0/1



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Function and system design

Measuring principle

The FQR50 emitter puts out the microwave signal via an integrated horn antenna. The FDR50 receiver directly opposite detects this signal and forwards a switching signal to the FTR325 evaluator. Alarm and control devices may be connected to these relay outputs.

The range of the path is influenced by the different types of materials. The absorption of the microwaves here depends on the electric characteristics of the attenuating material. Materials with the capacity to conduct electricity, for example metals, reflect the waves and other materials with lower conductivity only weaken them or are even penetrated. The attenuation of the microwaves is reduced as the dielectric constant of the material to be emitted through becomes lower.



Microwave barrier FQR50 / FDR50 with Nivotester FTR325

Measuring device	 The complete measuring system for limit detection consists of: an emitter FOR50, a receiver FDR50 and an evaluator Nivotester FTR325 Optical or acoustic signallers, contactors, relays, solenoids etc. may be connected to the Nivotester. Note: The Nivotester FTR471 is no longer available, it has been replaced by the FTR325.
Equipment combinations	 The emitter and receiver unit FOR50/FDR50-A* (non hazardous area) and FOR50/FDR50-B* (ATEX II 1/2D IP66 T102°C) of the microwave barrier Soliwave M may be combined with selected earlier equipment components. You may use the Nivotester FTR471, but only with the Nivotester FTR325 you can use the extended functionality. The emitter and receiver unit FOR50/FDR50-C* (ATEX II 1/2G Ex ia IIC T4 and ATEX II 1/2D Ex iaD 20/21 IP66 T98°C resp.) may only be combined with the Nivotester FTR325-B* (ATEX II 1)G [Ex ia] IIC and ATEX II (1)D [Ex iaD] resp.). The emitter and receiver unit FOR50/FDR50-D* (IECEx Zone 0/1 Ex ia IIC T4 and IECEx Ex iaD 20/21 IP66 T98°C resp.) may only be combined with the Nivotester FTR325-B* (ATEX II (1)G [Ex ia] IIC and ATEX II (1)D [Ex iaD] resp.). The emitter and receiver unit FOR50/FDR50-D* (IECEx Zone 0/1 Ex ia IIC T4 and IECEx Ex iaD 20/21 IP66 T98°C resp.) may only be combined with the Nivotester FTR325-D* (IECEx [Zone 0] [Ex ia] IIC and IECEx [Ex iaD] resp.). The following equipment combinations are possible: FOR50/FDR50-A* (non hazardous area) with Nivotester FTR325-A* (non hazardous area) FOR50/FDR50-B* (ATEX II 1/2D IP66 T102°C) with Nivotester FTR325-A* (non hazardous area) FOR50/FDR50-C* (ATEX II 1/2G Ex ia IIC T4 and ATEX II 1/2D Ex iaD 20/21 IP66 T98°C resp.) with Nivotester FTR325-B* (ATEX II (1)G [Ex ia] IIC and ATEX II 1/2D Ex iaD 20/21 IP66 T98°C resp.) with Nivotester FTR325-B* (ATEX II 1/2G Ex ia IIC T4 and ATEX II 1/2D Ex iaD 20/21 IP66 T98°C resp.) with Nivotester FTR325-B* (IECEx Zone 0/1 Ex ia IIC T4 and IECEx Ex iaD 20/21 IP66 T98°C resp.) with Nivotester FTR325-B* (IECEx Zone 0/1 Ex ia IIC T4 and IECEx Ex iaD 20/21 IP66 T98°C resp.) with Nivotester FTR325-D* (IECEx Zone 0/1 Ex ia IIC and IECEx Ex iaD 20/21 IP66 T98°C resp.) with Nivotester FTR325-D* (IECEx Zone 0/1 Ex ia IIC and IECEx Ex iaD 20/21 IP66 T98°C resp.) with Nivotester FTR325-D* (IECEx Zone 0/1 Ex ia IIC and IECEx Ex iaD 20/21 IP66 T98°C



The following equipment combinations are **impossible**:

- FOR50/FDR50-A* (non hazardous area) with Nivotester FTR325-B* (ATEX II (1)G [Ex ia] IIC and ATEX II (1)D [Ex iaD] resp.)
- FQR50/FDR50-A* (non hazardous area) with Nivotester FTR325-D* (IECEx [Zone 0] [Ex ia] IIC and IECEx [Ex iaD] resp.)
- FOR50/FDR50-B* (ATEX II 1/2D IP66 T102°C) with Nivotester FTR325-B* (ATEX II (1)G [Ex ia] IIC and ATEX II (1)D [Ex iaD] resp.)
- FQR50/FDR50-B* (ATEX II 1/2D IP66 T102°C) with Nivotester FTR325-D* (IECEx [Zone 0] [Ex ia] IIC and IECEx [Ex iaD] resp.)
- FQR50/FDR50-C* (ATEX II 1/2G Ex ia IIC T4 and ATEX II 1/2D Ex iaD 20/21 IP66 T98°C resp.) with Nivotester FTR325-A* (non hazardous area)
- FQR50/FDR50-C* (ATEX II 1/2G Ex ia IIC T4 and ATEX II 1/2D Ex iaD 20/21 IP66 T98°C resp.) with Nivotester FTR325-D* (IECEx [Zone 0] [Ex ia] IIC and IECEx [Ex iaD] resp.)
- FOR50/FDR50-D* (IECEx Zone 0/1 Ex ia IIC T4 and IECEx Ex iaD 20/21 IP66 T98°C resp.) with Nivotester FTR325-A* (non hazardous area)
- FQR50/FDR50-D* (IECEx Zone 0/1 Ex ia IIC T4 and IECEx Ex iaD 20/21 IP66 T98°C resp.) with Nivotester FTR325-B* (ATEX II (1)G [Ex ia] IIC and ATEX II (1)D [Ex iaD] resp.)

Measuring variables	Absorption of the electromagnetic waves produced by the FQR50 emitter.				
Measuring range When there is an unrestricted path between the emitter and the receiver the maximum range, de the version (see ordering information), is 8 m or 20 m. The range is also dependent on the container walls to be penetrated.					
Operating frequency	24.125 GHz				
Transmitter power	The maximum power produced by the FQR50 emit (equivalent isotrope radiation performance).	tter is 100 mW e.i.r.p.			
	 Power density directly in nont of the eninter. I now / cm² Power density at a distance of 1 m: 0.3 µW / cm² Note: The power density is significantly below the recommended limit values of the ICNIRP guidelines "Guidelines for Limiting Exposure to Time-Varying Electric, Magnetic, and Electromagnetic Fields (up to 300 GHz)" and is thus harmless for humans! 				

Characteristics

Switching frequency FDR50 max. 2 Hz

Configurations

By using frequencies in the 24 GHz range it is possible to detect products having low attenuation even with low amounts of bulk product between the emitter and the receiver. The calibration options of the units offer the necessary flexibility to be able to adjust the barrier to individual situations easily.

- Rough/fine calibration
- Hysteresis selected in 2 stages
- LED field strength is displayed as an adjustment and positioning aid

Sensitivity adjustment

The microwave barrier Soliwave M is calibrated using 4 DIP switches for rough calibration and a potentiometer for fine calibration on the attenuation necessary for unambiguous product recognition. When there is sufficient attenuation or when the microwaves are interrupted by the product, the receiver reacts with an output on the through connection to the external evaluator FTR325. Field status and operation status are indicated on the spot either by a bar graph or by a dot display.

- High sensitivity can be set for the detection of materials with a very high dielectric constant or of metals because then the beam is attenuated strongly enough or covered.
- The sensitivity has to be adjusted precisely for the detection of materials with a low dielectric constant.



Sensitivity adjustments at FDR50 receiver

Calibration with covered path (switching point reached)

Calibration with free path (switching point not reached)

Configuration of the

hysteresis

- The sensitivity of the microwave receiver FDR50 is to be adjusted in such a way that none, as a maximum however the first two LEDs in the LED line light up. If this should not be the case, the sensitivity is to be reduced appropriately.
- With the path uncovered, LED 6 must light up in the LED line as a minimum.
- The sensitivity of the receiver FDR50 must be adjusted in such a way that as a maximum LED 10 just starts to light up, but at least LED 6 in the LED line must light up.
- With the path covered, only LED 3 must light up in the LED line at the most.
- After a few filling procedures, the sensitivity should be readjusted, if necessary, with the path covered.



Configuration of the hysteresis

Calibration in applications with very low attenuation

Example: Paper shred

Setting up with covered path

- Reduce hysteresis:
- adjust switch
- Adjust sensitivity:
 - change the rough and fine calibration so that the LEDs 1 to 3 in the LED line light up.

Electrical connection The FQR50 emitter and the FDR50 receiver of the microwave barrier Soliwave M are linked with the Nivotester FTR325 via a three-conductor shielded cable. Note: The Nivotester FTR471 is no longer available, it will be replaced by the FTR325. The microwave barrier may optionally be wired in a ring or in a star connection. The necessary auxiliary energy is provided by the FTR325 evaluator. Note: The Nivotester FTR325-B* provides an intrinsically safe supply voltage for the FOR50-C* emitter and the FDR50-C* receiver, the Nivotester FTR325-D* provides an intrinsically safe supply voltage for the FOR50-D* emitter and the FDR50-D* receiver. These devices may only be combined in possible combinations (see page 3 "Equipment combinations")! Cable entry • Cable entry: M20 x 1.5 or 1/2 NPT Cable gland (included in delivery) - Emitter FQR50: 2 - Receiver FDR50: 1 - Enclosure: IP 66 Cable specification FQR50/FDR50-A* and FQR50/FDR50-B* respectively with FTR325-A*: • Off-the-shelf installation cable, 3-conductor, shielded Line resistance maximum 25 Ω per wire Example cable length Copper cable, specific resistance $\rho = 0.0172 \ \Omega \text{mm}^2/\text{m}$, cross section 0.75mm^2 The maximum cable length is 1090 m. FOR50/FDR50-C* with FTR325-B* and FOR50/FDR50-D* with FTR325-D* respectively: • Off-the-shelf installation cable, 3-conductor, non-shielded • Resistance: $15 \Omega/\text{km} \le \text{R'} \le 150 \Omega/\text{km}$ • Inductance: 0.4 mH/km \leq L' \leq 1 mH/km • Capacitance: $45 \text{ nF/km} \le C' \le 200 \text{ nF/km}$ Length of spurs max. 1000 m (IIC) and 5000 m (IIB) respectively

Auxiliary energy

Wiring





Ring wiring FOR50/FDR50 with the FTR325





Star wiring FOR50/FDR50 with the FTR325

Operating conditions

Installation note

Both the FQR50 emitter and the FDR50 receiver are equipped with a standard thread (R $1\,\%$ in compliance with EN10226 and 11/2" NPT in compliance with ANSI/ASME B1.20.1) as a process connector. This makes a simple installation in the existing container sleeves or fittings possible.

Note:

- The fronts of the emitter and the receiver should face each other and be concentric.
- Since the microwaves are polarised the FOR50 emitter and the FDR50 receiver may not be rotated around their longitudinal axis, unless they are rotated exactly 180°.
- Disturbing reflections at metal parts are to be avoided.
- An improvement in the signal quality can be achieved by an adjustable mounting of emitter and receiver of \pm 15 mm along their longitudinal axis (see "Assembly with bracket" on page 15).



Installation note

Minimum distance from emitter to receiver

A minimum distance of 30 mm should be maintained between the emitter and the receiver.

If, for construction reasons, a direct confrontation of the FOR50 emitter and the FDR50 receiver is not possible, the microwave beam can be redirected via a flat metal mirror (reflectors). By using reflectors the range of the microwave barrier is reduced by approximately 10% per reflector.

Installation using reflectors



Example for using reflectors

Please make sure that FOR50 emitter and FDR50 receiver are placed at symmetrical angles toward the reflector (entry angle = exit angle), since otherwise the receiver will get no evaluable signal.



Arrangement emitter and receiver to the reflector

Parallel operation

It may be necessary to utilize several microwave barriers (each consisting of a FOR50 emitter, a FDR50 receiver and a FTR325 Nivotester) in one place (for example for detecting several limit states in a pipeline, see figure). To prevent interferences between the microwave paths, various modulation frequencies can be adjusted on the FOR50 emitter (as of production date July 2008).



Switch setting S1	Modulation frequency
	1 (factory setting)
	2
	3

The switch setting of S1 has no effect when using a single microwave barrier and can be any way. Regard the following advice for parallel use of several microwave barriers:

- Use the differnt modulation frequencies in sequence, e.g. 1, 2, 3, 1, ...
- Regard the minimum distance ${\boldsymbol{A}}$ depending on the detection distance ${\boldsymbol{D}}.$
- Rotate every other microwave barrier by 90° to eliminate interferences (see figure, pertains to emitter *and* receiver).



Parallel operation

The following relation between detection distance \mathbf{D} and minimum distance between microwave barriers \mathbf{A} applies to parallel operation of several barriers using emitters with selectable modulation frequency as shown in the figure.



Note:

The values given in the diagramm relate to optimum installation conditions and may vary depending on the actual installation situation. The spacing of the microwave barriers may have to be adjusted with installations in sealed metal containers, funnels, or similar, due to occuring reflections for example.

Relation between detection and minimum distance

Installation examples





Bulk counting





Limit detection of bulk solids

Assembly using a flange



Standard assembly using a flange



Assembly with angled conical containers



Assembly with the danger of a buildup forming

*1: Suitable connection flanges are available, see section "Accessories"

Note:

- The maximum length L depends on the dielectric constant and the water absorption of the plastic material. [Pay attention to the manufacturers information!]
- We recommend PTFE as a material, here the length at the emitter and the receiver can be up to 300 mm.
- For otimum positioning, emitter and receiver should be adjustable to ± 15 mm along their longitudinal axis (see "Assembly with bracket" on page 15).

Direct assembly with R $1^{1\!\!\!/_2}$ thread



Direct assembly

Assembly using clamps



Assembly with clamps in front of a window that allows microwaves to pass through it



Assembly with danger of water condensation at the containers inner wall

*2: Suitable connection clamps are available, see section "Accessories"

Assembly with clamps in connection with sightglass fittings







Connected using bolts

Assembly with bracket on a container



Assembly with bracket that allows microwaves to pass through it

- *1: Distance to reduce the process temperature down to max. 70°C on the microwave barrier
- *2: Suitable connection clamps are available, see section "Accessories"
- *3: Suitable sightglass fittings are available, see section "Accessories"
- *4: The distance A depends on the nominal width of the sight glass fitting (and the diameter of the sight glass respectively) and the temperature at the fitting. We recommend the shortest possible distance (e. g. max. 40 mm on DN50) to reduce the possibility of signal damping.

Safety notes for electrical equipment for potentially explosive atmospheres

Safety instructions

- Installation is to be in compliance with manufacturer guidelines and with the applicable standards and regulations.
- The device may be installed, connected, commissioned, operated and maintained by qualified and authorised personal only.
- Do not operate the microwave barrier outside the electrical, thermal and mechanical parameters.
- For further information please take a look at the Safety Instructions XA223F/97/a3 (FQR50/FDR50-B*) XA219F/97/a3 (FQR50/FDR50-C*) or XA484F/97/en (FQR50/FDR50-D*).



Classification of the zones

Specific safety notes

- The emitter/receiver unit FOR50/FDR50-B* may only be combined with the Nivotester FTR325-A*.
- The emitter/receiver unit FOR50/FDR50-C* may only be combined with the Nivotester FTR325-B*.
- The emitter/receiver unit FQR50/FDR50-D* may only be combined with the Nivotester FTR325-D*.

Zone classification

Dimensions stainless steel

housing

Dimensions



Dimensions of the F18-housing



Dimensions of the stainless steel housing



Version made of stainless steel

Weight

Material

- Housing : aluminium with polyester-based powder coating or stainless steel 316Ti/1.4571
- Sightglass (FDR50)
 - aluminium housing: glass
 - stainless steel housing: plastic

Aluminium F18-housing: 1.0 kgStainless steel housing: 2.1 kg

- Housing seals: EPDM / silicone
- Cable gland: PA
- Process connection (parts in contact with the media):
 - aluminium or stainless steel 316 Ti/1.4571
 - PTFE (sensor membrane)

Process connection

Thread R 11/2 (EN10226) or
11/2 NPT (ANSI/ASME B1.20.1)

Ambient conditions

Ambient temperature	■ -20°C +70°C
Storage temperature	■ -40°C +80°C
Enclosure	with closed housing: IP 66with open housing: IP 20
Electromagnetic compatibility (EMC)	 Emission in compliance with EN 61326, Class B equipment Immunity in compliance with EN 61326, Appendix A (Industrial location)

Process conditions

Process temperature	 -40°C +70°C At higher processing temperatures the microwave barrier has to be separated from the process by appropriate structural measures, for example, a glass window (see installation note). 			
Process pressure	 0.8 4.8 bar absolute (Only to be observed when the FOR50 emitter or the FDR50 receiver is built into the process.) 			

Ordering information

Soliwave M

10	Ce	rtific	ate:			
	А	Var	iants	for the	ex-free atmosphere	
	В	AT	EX II	II 1/2D IP66 T102°C		
	С	AT	EX II	1/2G E	Ex ia IIC T4	
		AT	EX II	1/2D E	Ex iaD 20/21 IP66 T98°C	
	D	IEC	CEx Z	Zone 0/	1 Ex ia IIC T4	
		IEC	CEx E	Ex iaD 2	0/21 IP66 T98°C	
	Y	Spe	Special version, to be specified			
20		Dis	stanc	e of the	e emitter/receiver:	
		1	Me	asuring	range ^{*1} maximum 8 m	
		2	Me	asuring	range ^{*1} maximum 20 m	
		9	Spe	ecial ver	sion, to be specified	
30			Dre	0.0055 00	oppection and material.	
30				Throad	d P 11/2 EN10226 aluminium	
			N	Thread	d 1 ¹ / ₂ LINTOZZO, aluminium	
			R	Thread	d = 1/2 IN F ANON ASIAL, automation d = 1/2 EN10226 stainless steel 316Ti	
			S	Thread	$d_1^{1/2}$ LIVIO220, stallless steel 31011 $d_1^{1/2}$ NPT ANSL/ASME stallless steel 316Ti	
			v	Specia	l version to be specified	
			1			
40				Housi	ing and cable entry:	
				DA	luminium F18-housing IP 66, M20 x 1.5	
				F A	luminium F18-housing IP 66, ½ NPT	
				G St	tainless steel 316Ti, IP 66, M20 x 1.5	
				H St	tainless steel 316Ti, IP 66, ½ NPT	
				Y Sj	pecial version, to be specified	
50				C	Optional features:	
				A	Basic equipment	
				Y	Special version, to be specified	
EOP50 -						
TUNJU -						

Ordering information

 $^{\star}\ensuremath{\text{1}}$: Please select the same version for FQR50 emitter and FDR50 receiver

Comments regarding the product structure

The following limitations apply to devices FOR50/FDR50-B*: • Housing and cable entry (40): (G) and (H) not permitted

The following limitations apply to devices FOR50/FDR50-C*:

Process connection and materials (30): (G) and (N) not permitted

The following limitations apply to devices FQR50/FDR50-D*:

■ Process connection and materials (30): (G) and (N) not permitted



Warning!

- Only the following device combinations are possible:
- FQR50/FDR50-A*, -B* with FTR325-A*
 FQR50/FDR50-C* with FTR325-B*
 FQR50/FDR50-D* with FTR325-D*

Type plate

Type plate (two parts, mounted on the device):



Accessories

Installation clamp

The devices in the Soliwave M range can be mounted to existing frames without any problem using an installation clamp. The installation clamps are available as an option in either aluminium or plastic.



Installation with clamps

Installation clamp for frame assembly of a FOR50 / FDR50 Aluminium material: Part number 52017501

- Aluminium material:Plastic material:
 - Part number 52017502



Dimensions

Adapter flange

The screw assembly of the microwave barrier Soliwave M is possible by an aluminium adapter flange (directly compatible to the microwave barrier QR30/DR30) or by a DIN flange.



Installation with adapter flange

Adapter flange (directly compatible to the microwave barrier QR30/DR30)

- DN 40 PN 6, connection dimensions according to DIN EN 1092-1, material aluminium, with Rp 1¹/₂ thread: Part number 71006345
- 1½" 150 lbs, connection dimensions according to ANSI/ASME B16.5, material aluminium, with 1½ NPT thread: Part number 71006346



Installation with flange

Mounting flange, material 316Ti (Stainless steel)

- \blacksquare DN 40 PN 16, connection dimensions according to DIN EN 1092-1, with Rp 1½ thread Part number 71006348
- \blacksquare DN 50 PN 16, connection dimensions according to DIN EN 1092-1, with Rp 1½ thread Part number 71006350
- $\,$ DN 100 PN 16, connection dimensions according to DIN EN 1092–1, with Rp 1½ thread Part number 71006352



- 1½" 150 lbs, connection dimensions according to ANSI/ASME B16.5, with 1½ NPT thread Part number 71006349
- \blacksquare 2" 150 lbs, connection dimensions according to ANSI/ASME B16.5, with 1½ NPT thread Part number 71006351
- 4" 150 lbs, connection dimensions according to ANSI/ASME B16.5, with 1½ NPT thread Part number 71006353



Sightglass fittings

Sightglass, screwed, similar according to DIN 11851, material: Stainless steel 304, silicon and C4400, Pmax = 6 bar, Tmax = 200°C, borosilicate glass, threaded nozzles have weld necks



- DN 50, Part number 71026440
- DN 80, Part number 71026441
- DN 100, Part number 71026442

Sightglass fitting with welding flange, for tanks/silos without pressure, material: Stainless steel 316Ti and silicon, $Tmax = 200^{\circ}C$, borosilicate glass, installation using bolts



- DN 50, Part number 71026443
- DN 80, Part number 71026444
- DN 100, Part number 71026445

Sightglass fittings (continuation)

Sightglass fitting suitable for welding into/onto vessel walls, similar according to DIN 28120, material: Stainless steel 316Ti/321 and silicon, Pmax = 10 bar, Tmax = 200°C, borosilicate glass, installation using bolts



- DN 50, Part number 71026446
- DN 80, Part number 71026447
- DN 100, Part number 71026448

Sightglass fitting according to DIN 28121, to fit onto flanged nozzles, material: Stainless steel 316Ti, PTFE and C4400, Pmax = 25 bar, $Tmax = 200^{\circ}$ C, borosilicate glass



- DN 50, Part number 71026449
- DN 80, Part number 71026450
- DN 100, Part number 71026451

Certificates and approvals

CE mark	The microwave barrier Soliwave M fulfils the legal requirements of the EEC directives. The manufacturer confirms the successful examination of the equipment by using the CE mark.				
Radio certification	R&TTE according to EN 300440-2 (2001-09) FCC (FCC ID UAS-FQR50)				
Ex approvals	ATEX II 1/2D IP66 T102°C ATEX II 1/2D Ex iaD 20/21 IP66 T98°C ATEX II 1/2G Ex ia IIC T4 IECEx Zone 0/1 Ex ia IIC T4 IECEx Ex iaD 20/21 IP66 T98°C	(Certification number: DMT 03 ATEX E 053) (Certification number: BVS 07 ATEX E 148 X) (Certification number: BVS 07 ATEX E 148 X) (Certification number: IECEx BVS 09.0007X) (Certification number: IECEx BVS 09.0007X)			
External standards and directives	Directive 1999/05/EC article 3.1 (a) and found in there	3.1 (b) and the directives 73/23/EEC and 89/336/EEC			

Supplementary documentation

Operating instructions (KA)	Soliwave M FOR50/FDR50 KA206F/97/a6
	Nivotester FTR325 KA205F/97/a6
Technical information	Nivotester FTR325 TI377F/97/de
Safety instructions	Soliwave M FOR50/FDR50-B* with Nivotester FTR325-A* XA223F/97/a3
	Soliwave M FOR50/FDR50-C* with Nivotester FTR325-B* XA219F/97/a3
	Soliwave M FOR50/FDR50-D* with Nivotester FTR325-D* XA484F/97/en

Subject to modification

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